

# Exploring tuneable ethylene production via the electrochemical oxidative coupling of methane (EOCM): a case study of doped titanates

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Ethylene (C<sub>2</sub>H<sub>4</sub>) is one of the most valuable compounds in the chemical industry but the current ethylene production pathway is the second-biggest CO<sub>2</sub>-generating process in industry. In 1982, an alternative ethylene production pathway, the oxidative coupling of methane (OCM), was proposed. Unfortunately, this OCM approach suffers from significant “deep oxidation” where CH<sub>4</sub> is instead combusted to CO/CO<sub>2</sub> and H<sub>2</sub>O.[1] To improve the C<sub>2</sub> selectivity and yield of OCM processes, recent works have focused on integrating OCM activity into solid oxide electrolyser systems. In this electrochemical OCM (EOCM) approach, O<sup>2-</sup> ions from the cathode are transported to the anode where they oxidise CH<sub>4</sub> molecules to yield the desired C<sub>2</sub> (C<sub>2</sub>H<sub>4</sub> and C<sub>2</sub>H<sub>6</sub>) products.[2]

In this study, we use La<sub>0.3</sub>Sr<sub>0.7</sub>TiO<sub>3</sub> as the anode material and catalyst for EOCM. By using combined electrochemical and gas chromatographic analyses, we demonstrate that this anode can successfully yield the desired C<sub>2</sub> products and can respond to changes in the O<sup>2-</sup> flux. We highlight that the C<sub>2</sub> selectivity can be tuned using the applied potential: we show an unprecedented tuneability in the C<sub>2</sub> selectivity with enhancements of >3x at higher currents relative to lower currents. We rationalize these results mechanistically and demonstrate that the oxygen species active for selective OCM can be selectively produced at the anode surface. These results furnish the ability to increase both the methane conversion and C<sub>2</sub> selectivity and have finally broken the inverse relationship between the methane conversion and the C<sub>2</sub> selectivity. Additionally, we characterise the anode stability using methods such as X-ray photoelectron spectroscopy, Auger spectroscopy and energy dispersive X-ray spectroscopy. These results illustrate that the anode material is stable under the EOCM operational conditions with no phase decomposition, a notorious limitation of other EOCM anodes.[3] Our results thus demonstrate that titanate-based systems are ideal candidates for EOCM.

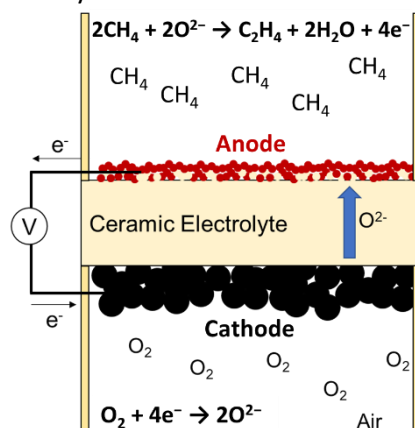


Fig. 1. Schematic representation of the EOCM reactor and the associated reactions.

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[2] C. Zhu, S. Hou, X. Hu, J. Lu, F. Chen, K. Xie, Nature Communications, **10**, 1173 (2019)

[3] K.P. Ramaiyan, L.H. Denoyer, A. Benavidez, F.H. Garzon, Communications Chemistry, **4**, 139 (2021)